



2001 MOEN H-BLISS CASE ERECTOR MODEL PF106-HCV

The PF106-HLV features:

- *Belt Drive Feed System*
- *Color Touch Screen Control Panel and Operator Interface*
- *Quality Components & Parts*
- *24 VDC Machine Control*
- *Positive Glue Compression*
- *Quick Changeover Features*
- *Welded Tubular Steel Frame*
- *Vacuum Assist Feed Systems*
- *Optional High Capacity Stack Transfer Systems*
- *Optional High Capacity Adhesive Feeder*
- *Stainless Steel Paint Finish*
- *UL Approved Electrical Control Panel*

The *PF106-HLV* H-Bliss Former forms strong, economical corrugated shipping/display containers consisting of an H-Divider securely glued to a Bliss Body Wrap. Reliable and field proven, the *PF106-HLV* is fully automatic and ruggedly built to withstand the rigors of high volume, three shift per day operations.

Electrical Requirements

		Standard	Optional	Box I.D.	Min	Max
Forming Machine Air Consumption		230 VAC	460 VAC	Length	9"	25"
Air Usage per cycle in SCFM	2.33	3 Phase	3 Phase	Width	8"	25"
SCFM with servo driven divider fold fingers	1.77	60 Hz	60 Hz	Depth	5"	16"
		30 Amps	15 Amps			